R-640

## M. P. MÖLLER Organ Factory

Pipe Organ No	R=640	Date March 18, 1959	
For			
Action	Electro-Pneumatic	Console Present	
Casing No.		Finish No Change	
Decorations	No Change	Motor New motor, blower and organ power unit	
Width of Key-bed.	No Change	Stop Controls No Change	
No. Manuals		Wind Pressure No Change	
		Blower Pipe furnished by No Change	

## SPECIFICATIONS

FOR

REPAIRS TO PRESENT MOLLER ORGAN OFUS 5179 - 1927 31502

CONSOLE

Recover 3 reversible pneumatics. Recover 12 coupler pneumatics.

Recover one 5" x 18" combination pneumatice

Releather 15 primary pouches in coupler stop action box.

Clean and adjust all key contacts in console.

Vacuum clean entire console.

Refelt completely pedal keyboard and install new rubber on pedal key

contact wiper wires.

GREAT ORGAN

Releather 8 Open Diapason action #1 to #61 inc.

Releather 8 Melodia action #1 to #73 inc. Releather 8 Dulciana action #1 to #73 inc.

Releather primary pouches in 8 Open Diapason offset action #1 to #6 inc.

Releather primary pouches in 8 Dulciana offset action #1 to #6 inc.

Releather 5 stop action pouches.

Releather 1 tremolo stop action pouch.

Releather fifteen (15) 2-1/2" diam. and seventy-three (73) 2-1/4" diam.

Great station primary pouches.

Install new 21 note electro-pneumatic chime action with new mallets

and chine switch mounted on action.

Recover six (6) shade and bumper pneumatics.

Releather six (6) primary and six (6) secondary shade action pouches.

Releather one (1) 2'-0" x 4'-0" Manual reservoir.

Releather one (1) 1 -6" x 2 -0" Pedal reservoir.

Recover one (1) Pneumatic reservoir.

Clean and wipe all pipes.

Vacuum clean entire organ.

Retune entire organ.

SWELL ORGAN

Releather 16 Bourdon unit action #1 to #97 inc.

Releather 8 Vox Celeste TC action #13 to #73 inc.

Releather 8 Vox Humana action #1 to #73 inc.

Releather primary pouches in 16 Bourdon offset action #1 to #27 inc.

Releather 7 stop action pouches.

SWELL ORGAN (cont'd)

Releather 1 tremolo stop action pouch.

Releather fifteen (15) 2-1/2" diam. and fifty-eight (58) 2-1/4"

diam. Swell Station primary pouches.

Install new contact blocks in present contact box.

Releather five (5) 85 note switches.

Recover six (6) shade and bumper pneumatics.

Releather six (6) primary and six (6) secondary shade action pouches.

Releather one (1) 2'-0" x h:-0" Manual reservoir.

Recover one (1) Pneumatic reservoir.

Clean and wipe all pipes. Vacuum clean entire organ.

Retune entire organ.

ACTION CURRENT

Supply new 20 ampere DC organ power unit with air mercury switch.

BLOWER

Supply new style 3-P-2722 Kinetic Blower
Supply six (6) lin.ft. 8" diam. Flexaust hose with two (2) felted draw bands.

## FRODUCTION ORDER

M. P. MÖLLER, INC. HAGERSTOWN, MD.

			No. R-640 (Supp	)	
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Pr	epare the	following par	ts and material for	a truck shipmen	t -
	Folt to	refelt one pe	dal kambaand		
			pedal keyboard		
		= 3" diam. Pr			
	60 pes.	- 2-1/2" diam	. Primary Pouches		
	135 pcs.	2-1/4" dia	m. Primary Pouches		
			· Primary Pouches		
	Rubber	Pads and metal	binders for two ex	pression shoes a	nd one crescendo sho
	Leather	, etc. to rele	ather four reservoi	rs	
		t Thin Pneumat: Silicone	rc hraes		
		earl Hide Glue			
		t 8" diam.			
		- 8" diam. feli			3
	2 length	hs - 4" Rack S	tock 101-0" long		
		- 4" Cleats			
For	ward as di	irected below.	Charge all cratin	g and shipping t	ime to "Z-65".
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## IMPORTANT

Individuals receiving orders are responsible for the return of order to Order Department immediately following completion of specified work. Materials are to be listed on reverse side upon request only. Copies of orders are issued as deemed necessary for various departments and individuals. These are not to be returned.

DATE COMMENCED	Date Completed