M. P. MÖLLER Organ Factory

Pipe Organ No.	R-180	DateNovember 10, 1986		
For	BETHEL UNITED METHODIST CHURCH,			
Action		Console_Present - Detach	ed	
Casing No	Present- no change	Finish _ Refinish same co		
Decorations	None	Motor_ Present 3/4 HP -		
Width of Key-bed Standard		Stop Controls_Stop keys		
No. Manuals Two and Pedal		Wind Pressure 4" Blower Pipe furnished by Purchaser		
To be Completed April 19, 1987				
		- to residence by		

SPECIFICATIONS

BUILDING, CHANGING TONALLY AND ADDING TO PRESENT MOLLER ORGAN - OPUS 6831 - 1939 37323

CONSOLE

Reuse present console rebuilding same as follows:

Replace stop keys and contacts.

Recover all stop and coupler pneumatics.

Recover reversible.

Recover combination pneumatic.

Recover all primaries and install new magnet armatures.

Replace piston buttons and springs.

Replace Crescendo and expression pedal pads and edging.

Replace burrs and felt washers on manual keys.

Refelt action as required.

Refelt pedal keyboard and install new insulating tips.

Recover roll top. Recover reservoir.

Rework combination action to yield all generals. Refinish console cabinet, bench and pedal keyboard.

PITMAN CHEST

Recover all manual pipe pouches.

Replace stop action checks and eyelets.

Recover two primary stations and install new magnet armatures. Recover stop action primaries and install new magnet armatures.

Replace duplex shifters.

Rework and/or install new toeboard/rackboard assemblies as required

for tonal changes.

Unify Great 8 Principal #9-61 and rework top octave of present Great &

Swell stations for Great 8 Principal #62-85

OFFSET & UNIT

Recover the following actions and install new magnet armatures:

Great 8 Principal 8 notes Swell 8 Holzgedeckt 85 notes

SWITCHES

Install new electro-pneumatic switches with diodes as required.

PEDAL ORGAN

Recover the following actions and install new magnet armatures:

16 Bourdon 44 notes 16 Lieblich Gedackt 12 notes **EXPRESSION**

Recover all primaries and install new magnet armatures.

Recover all shade pneumatics.

Replace all shade jacks and connecting rods.

Refelt all shades.

RESERVOIRS

Recover the following reservoirs and install new curtain valves as required:

> One 2'-6" x 4'-0" manual One 1'-6" x 2'-6" pedal One expression

TREMOLO

Install new electro-pneumatic Tremolo.

PIPES

Install new pipes indicated by organ specifications.

Revoice all pipes being re-used. Repack all wood pipe stoppers. Install slide tuners as required.

CABLES

Install new plastic-covered cables between console and organ. Install new action current wires between console, organ, and DC organ

power unit.

ACTION CURRENT Install new 10-15 volts, 30 amperes DC organ power unit.

BLOWER

Reuse present 3/4 HP, Style 3-P-2421 motor and blower without change. Install new motor blower coupling leathers.

Install new 8" diameter flexible connection with drawbands.

GENERAL

All parts specified to be rebuilt to be returned to the factory of M. P. MOLLER, INC., at Hagerstown, Md.; superstructure to remain in place. Entire organ to be regulated and tone-finished in the Church.

All parts from present organ not required to complete this program become the property of M. P. MOLLER, INC.

> **SPECIFICATIONS** FOR CONSOLE AND ORGAN

MANUAL COMPASS PEDAL COMPASS WIND PRESSURE

CC to C4, 61 notes CCC to G, 32 notes

PITCH

A-440 @ 700 F

GREAT ORGAN - Enclosed with Swell

1	8	Principalnew pipes, #1-61 present Open Diapason action unified, #62-73 present Dulciana action #62-73 unified; #74-85 present Oboe action #62-73 unified			
		π 7. 35 present observed action π 02-73 uniffed			
2. 3. 4.	8	Holzgedackt 61 notes Dolce 61 notes Octave <			

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GREAT ORGAN - Enclosed with Swell - CONTINUED					
5. 6. 7. 8.	4 2 III-IV	Holzflötefrom #9 Flötenew pipes, present Salicional action Chimespresent Deagan "D" bells, new action, transformer, relays and volume control, A to F, #22 to #42	61 notes 208 pipes		
SWELL ORGAN - Enclosed					
9 10 11 12 13 14 15 16 17	8 8 4 2-2/3 2 1-1/3 1 8	Holzgedacktpresent Stopped Diapason pipes & action Dolcepresent Dulciana pipes & action Dolce Celeste TCpresent Vox Celeste TC pipes & action Holzflötefrom #9 Nazardfrom #1from #1 Larigotfrom #9 Kleinflötefrom #9 Trompettenew pipes, present Oboe action Tremolo	61 pipes 49 pipes 61 notes 61 notes 61 notes 61 notes 61 notes		
* PEDAL ORGAN					
19 20 21 22	16 16 8 8	Bourdon 44 pipes Lieblich Gedackt#1-12 present pipes & action, #13-32 from #9- 32 notes Bourdon			
* Pedal Organ playable thru slides in console					
COUPLERS - no change					
23 24 25 26 27	Swell Swell Swell	to Pedal 28 Great 16 to Pedal 29 Great 4 to Great 16 30 Swell 16 to Great 31 Swell Unison Off to Great 4 32 Swell 4			
ADJUSTABLE COMBINATIONS					
Pistons No. 1-2-3-4-5 General Cancel Affecting Full Organ					

PEDAL MOVEMENTS - no change

Great to Pedal Reversible Balanced Expression Pedal - Entire organ Balanced Crescendo Pedal with indicator lights ACCESSORIES - change listed

Concave, radiating pedal clavier
Organ bench with music shelf
Music rack with light
Pedal light
Motor starter switch
Present motor and blower
New DC organ power unit
Volt meter

TRM/a